

MCCG series

ROUND CYLINDER



Specification

Model	MCCG							
Acting type	Double acting							
Tube I.D. (mm)	20	25	32	40	50	63	80	100
Port size	Rc1/8				Rc1/4		Rc3/8	Rc1/2
Medium	Air							
Max. operating perssure	1 MPa							
Min. operating perssure	0.05 MPa							
Proof pressure	1.5 MPa							
Lubrication	Not required							
Ambient temperature	-5~+60°C (No freezing)							
Available speed range	50~500 mm/sec							
Max. allowable kinetic energy (J)	Cushion pad	0.07	0.10	0.17	0.3	0.5	0.85	1.48
	Cushion air	0.09	0.14	0.23	0.45	0.85	1.23	2.95
Sensor switch	RCM (please refer to page 8-13)							
Sensor switch band	BMG20	BMG25	BMG32	BMG40	BMG50	BMG63	BMG80	BMG100

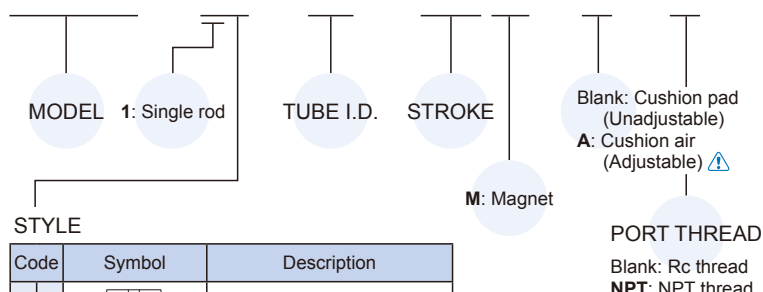
Table for standard stroke

Tube I.D.	Stroke (mm)	Long stroke
ø20	25,50,75,100,125,150,200	201~350
ø25	25,50,75,100,125,150,200, 250,300	301~400
ø32		301~450
ø40		301~800
ø50		301~1200
ø63		301~700
ø80		301~700
ø100		301~700

Please reconfirm the dimension with our sales department when the stroke over our standard.

Order example

MCCG — 11 — 40 — 100M — A — □



* Order example for special specification, refer to page 0-7.
* Order example for G thread, please consult us.

Mounting accessories

FAC — MCCG — 40

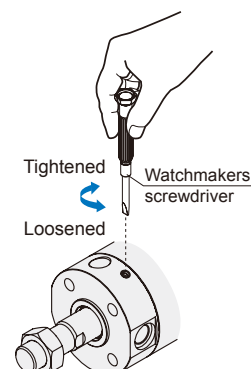
	MODEL	TUBE I.D.
MOUNTING TYPE		
	LB	CB+SDB ^{*1,3}
	CB	CB+SDB ^{*2}
	FAC	TA ^{*3}
	FBC	TB ^{*3}
	SDB-R ^{*1,3}	Y
	SDB-H ^{*1,3}	I

1. Mounting procedures please refer to page 3-79.
2. For tube I.D. ø80,100
3. For tube I.D. ø20~63

Caution

For (A) Cushion air (Adjustable)

1. To adjust a cushion needle, please slowly turn the needle valve from the fully closed status to the required status whose turns need to be within 2.5 circles.
2. If the needle valve loosen excessively, the buffer can't take effect and the lifetime of cylinder can shorten.



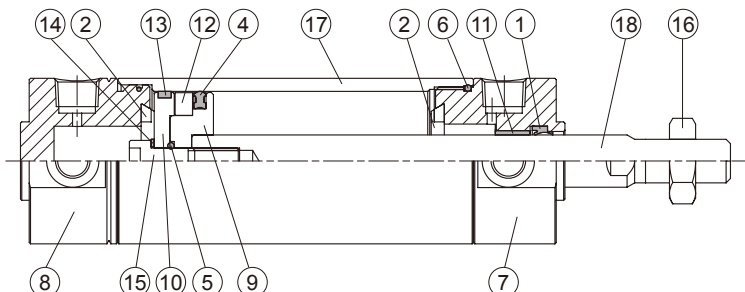
MCCG / MCCN Inside structure & Parts list

ROUND CYLINDER

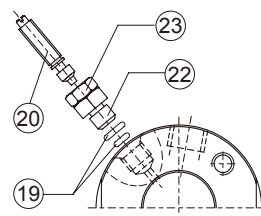


Cushion pad

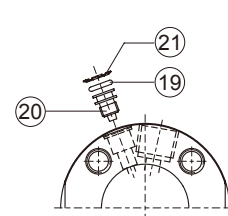
Unadjustable



ø20~ø32

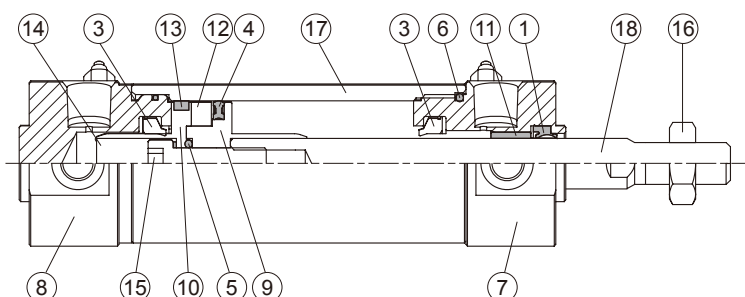


ø50

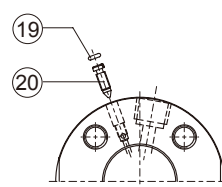


Cushion air

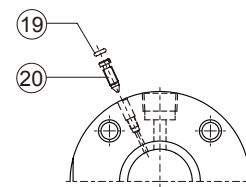
Adjustable



ø40, ø63



ø80, ø100



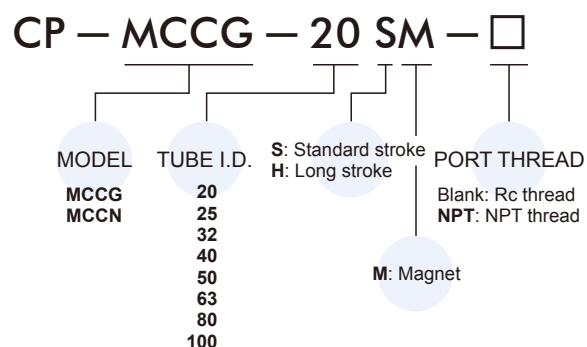
Material

A: Component parts, B: Repair kits

No.	Cushion	Part name	Material	Q'ty	A	B	Note
	Pad	Air			(inclusion)		
1	●	●	Rod packing	NBR	1	●	
2	●	●	Cushion pad	NBR	2	●	
3	●	●	Cushion pad	NBR	2	●	
4	●	●	Piston packing	NBR	1	●	
5	●	●	O-ring	NBR	1	●	
6	●	●	O-ring	NBR	1 or 2	●	ø50~100 (Q'y=2)
7	●	●	Rod cover	Aluminum alloy	1	●	
8	●	●	Head cover	Aluminum alloy	1	●	
9	●	●	Piston-R	Aluminum alloy	1	●	
10	●	●	Piston-H	Aluminum alloy	1	●	
11	●	●	Bush	Bearing alloy	1	●	
12	●	●	Magnet ring	Magnet material	1	◎	◎ Option
			Spacer ring	Aluminum alloy	1	●	for ø20~ø32
13	●	●	Wear ring	Teflon	1	●	
14	●	●	Washer	Carbon steel	1	●	ø20 without
15	●	●	Piston bolt	Carbon steel	1	●	
16	●	●	Nut	Carbon steel	1	●	
17	●	●	Cylinder tube	Aluminum alloy	1		
18	●	●	Piston rod	Carbon steel	1		ø20~25 stainless steel
19	●	●	O-ring	NBR	4 or 2		ø40~80 (Q'y=2)
20	●	●	Needle valve	Stainless steel	2		*
21	●	●	Needle valve packing	Carbon steel	2		only for ø50
22	●	●	Needle valve fixed nut	Stainless steel	2		only for ø20~32
23	●	●	Hex nut	Carbon steel	2		only for ø20~32

* ø50: Copper, ø63~100: Carbon steel

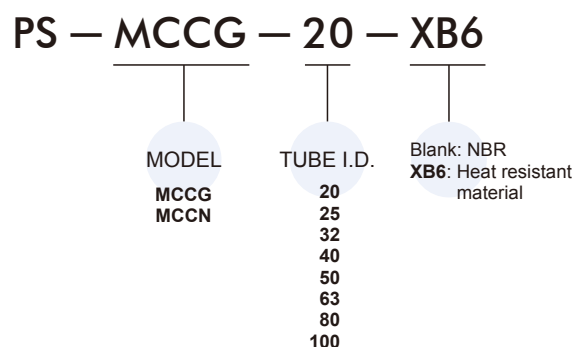
Order example of component parts

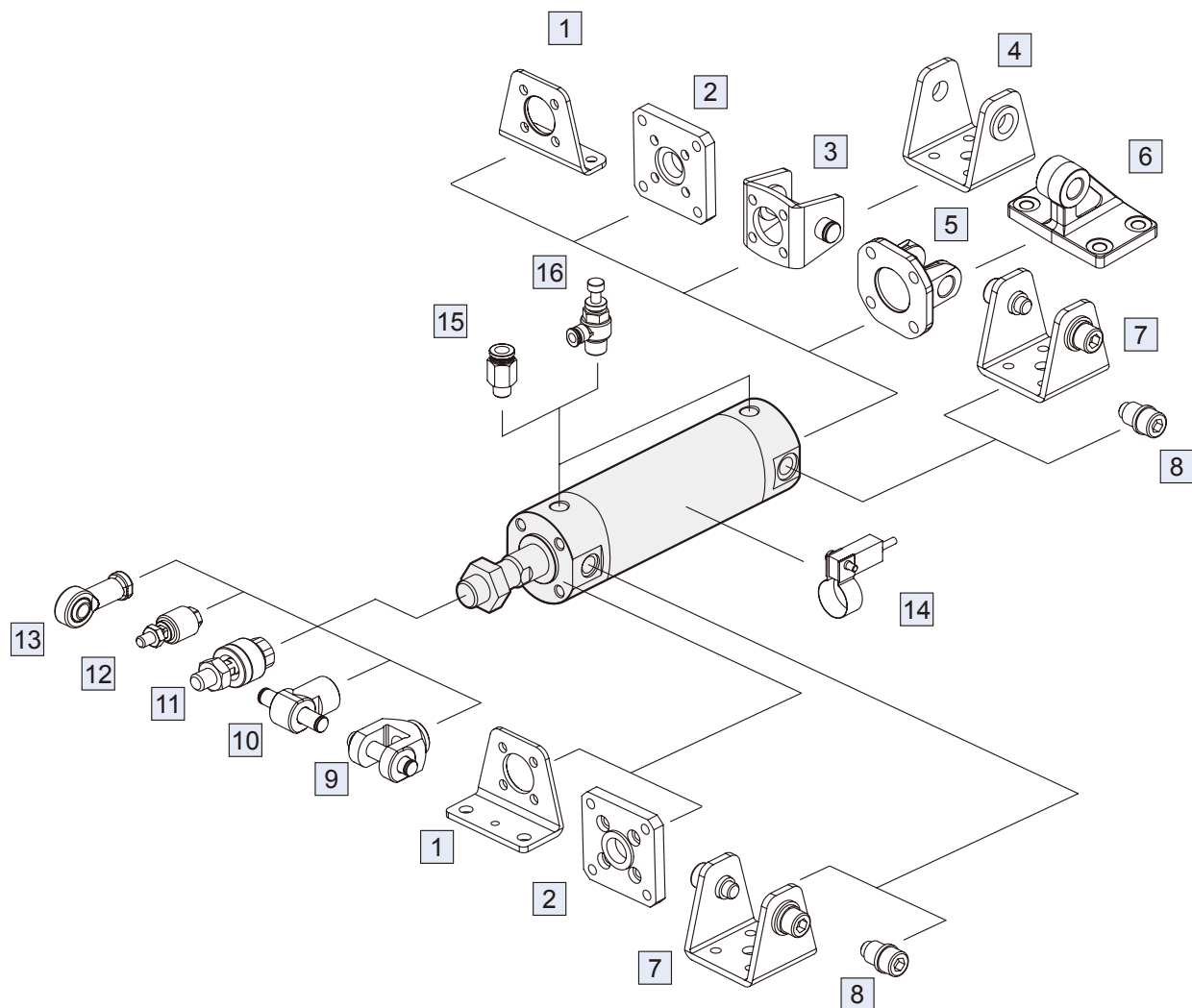


* MCCN only be used for NPT.

* Order example for G thread, please consult us.

Order example of repair kits





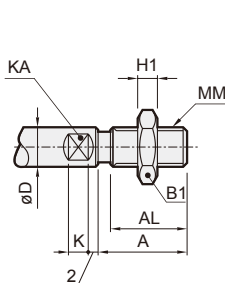
No.	Accessories	Page
1	Mounting accessories LB	3-75
2	Mounting accessories FAC/FBC	3-75
3	Mounting accessories CB+PIN (*1)	3-76, 78, 79
4	Mounting accessories SDB (*1)	3-77, 78
5	Mounting accessories CB+PIN (*2)	3-76, 78, 79
6	Mounting accessories SDB (*2)	3-77, 78
7	Mounting accessories SDB-R/H	3-77, 78
8	Mounting accessories TA/TB	3-78

No.	Accessories	Page
9	Accessories Y+PIN	3-79
10	Accessories I+PIN	3-79
11	Floating joint MFC	8-2
12	Floating joint MFCS	8-4
13	Female rod ends PHS	8-5
14	Sensor switch RCM+BMG**	8-13
15	Fitting PC (PISCO)	8-5 (Vol.1)
16	Speed controller JSC (PISCO)	8-18 (Vol.1)

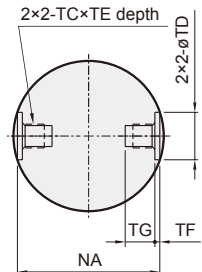
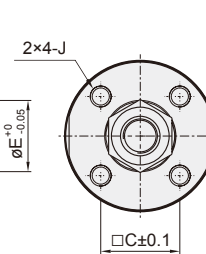
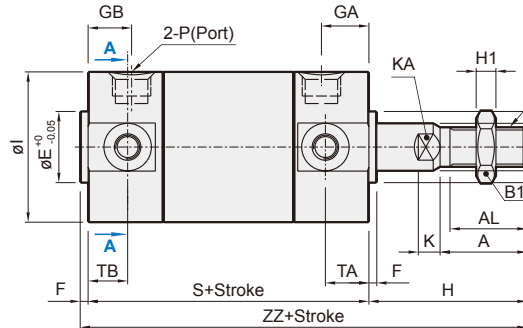
*1. For tube I.D. $\phi 20 \sim 63$

*2. For tube I.D. $\phi 80, 100$

$\phi 20, \phi 25$



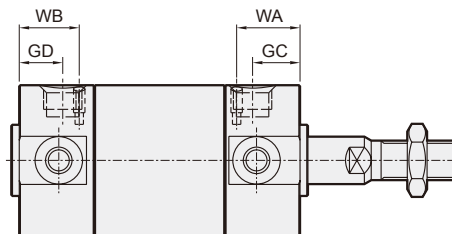
$\phi 32 \sim \phi 100$



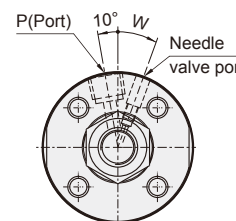
A-A

With cushion air (Adjustable)

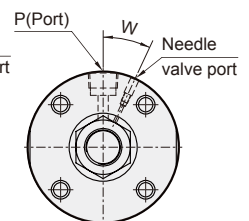
A



$\phi 20 \sim \phi 63$



$\phi 80, \phi 100$



Code Tube I.D.	Standard stroke range	Long stroke range	A	AL	B1	C	D	E	F	GA	GB	GC	GD	H	H1	I	J	K	KA
20	~200	201~350	18	15.5	13	14	8	12	2	12	12 (12)	12	12 (12)	35	5	26	M4×0.7×7 dp	4	6
25	~300	301~400	22	19.5	17	16.5	10	14	2	12	12 (12)	12	12 (12)	40	6	31	M5×0.8×7.5 dp	5	8
32	~300	301~450	22	19.5	17	20	12	18	2	12	11 (12)	12	11 (12)	40	6	38	M5×0.8×8 dp	5.5	10
40	~300	301~800	30	27	22	26	16	25	2	13	12 (13)	13	10 (13)	50	8	47	M6×1.0×12 dp	6	14
50	~300	301~1200	35	32	26	32	20	30	2	14	13 (13)	14	12 (14)	58	11	58	M8×1.25×16 dp	7	18
63	~300	301~700	35	32	26	38	20	32	2	14	13 (13)	14	12 (14)	58	11	72	M10×1.5×16 dp	7	18
80	~300	301~700	40	37	32	50	25	40	3	20	16 (16)	20	16 (16)	71	13	89	M10×1.5×22 dp	10	22
100	~300	301~700	40	37	35	60	30	50	3	20	16 (16)	20	16 (16)	71	14	110	M12×1.75×22 dp	10	26

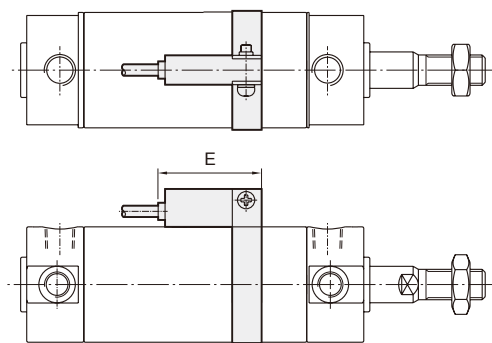
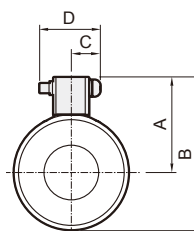
Code Tube I.D.	MM	NA	P	S	TA	TB	TC	TDH9	TE	TF	TG	W	WA	WB	ZZ
20	M8×1.25	24	Rc1/8	69(77)	11	11 (11)	M5×0.8	8 ^{+0.036} ₋₀	4	0.5	5.5	40°	14	14 (14)	106 (114)
25	M10×1.25	29	Rc1/8	69(77)	11	11 (11)	M6×0.75	10 ^{+0.036} ₋₀	5	1	6.5	40°	14	13 (13)	111 (119)
32	M10×1.25	36	Rc1/8	71(79)	11	10 (11)	M8×1.0	12 ^{+0.043} ₋₀	5.5	1.25	7.5	30°	14	13 (13)	113 (121)
40	M14×1.5	44	Rc1/8	78(87)	12	10 (12)	M10×1.25	14 ^{+0.043} ₋₀	6	1.25	8	20°	16	15 (16)	130 (139)
50	M18×1.5	55	Rc1/4	90(102)	13	12 (13)	M12×1.25	16 ^{+0.043} ₋₀	7.5	2	10	20°	16	16 (16)	150 (162)
63	M18×1.5	69	Rc1/4	90(102)	13	12 (13)	M14×1.5	18 ^{+0.043} ₋₀	11.5	3	14.5	20°	18	18 (18)	150 (162)
80	M22×1.5	86	RC3/8	108(122)	—	—	—	—	—	—	—	25°	24	20 (20)	182 (196)
100	M26×1.5	106	RC1/2	108(122)	—	—	—	—	—	—	—	25°	24	20 (20)	182 (196)

(): Dimension for long stroke.

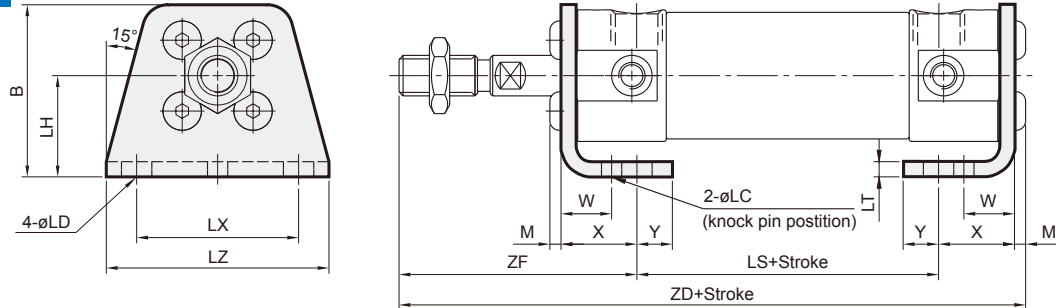
Installation of sensor switch

Sensor switch: RCM (Band: BMG**)

Code Tube I.D.	A	B	C	D	E
20	24	37.5	7	16	28
25	26.5	42.5	7	16	28
32	30.5	50.5	7	16	28
40	35	59.5	7	16	28
50	40.5	70.5	7	16	28
63	47.5	84.5	7	16	28
80	56	101.5	7	16	28
100	66.5	122.5	7	16	28



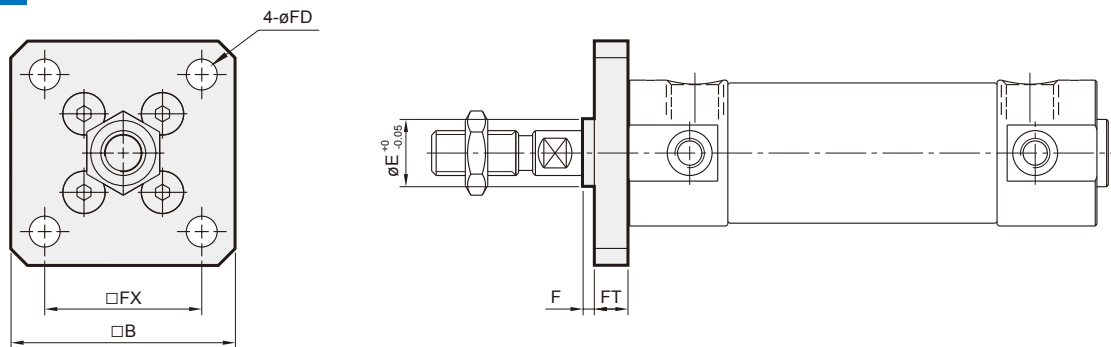
LB



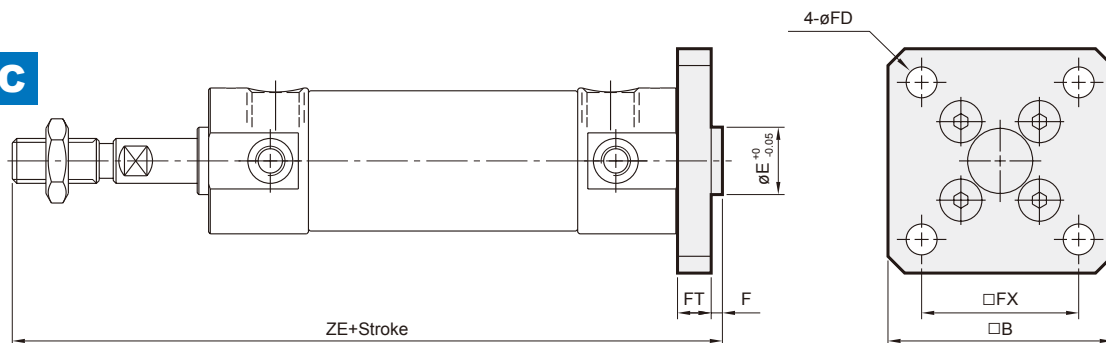
Code Tube I.D.	B	LC	LD	LH	LS	LT	LX	LZ	M	W	X	Y	ZD	ZF
20	34	4	6	20	45 (53)	3	32	44	2.2	10	15	7	109.2 (117.2)	47
25	38.5	4	6	22	45 (53)	3	36	49	2.8	10	15	7	114.8 (122.8)	52
32	45	4	6.6	25	45 (53)	3	44	58	2.8	10	16	8	116.8 (124.8)	53
40	54.5	4	6.6	30	51 (60)	3	54	71	3.3	10	16.5	8.5	134.3 (143.3)	63.5
50	70.5	5	9	40	55 (67)	4.5	66	86	4.4	17.5	22	11	156.9 (168.9)	75.5
63	82.5	5	11	45	55 (67)	4.5	82	106	5.5	17.5	22	13	158.0 (170.0)	75.5
80	101	6	11	55	60 (74)	4.5	100	125	5.5	20	28.5	14	189.0 (203.0)	95.0
100	121	6	14	65	60 (74)	6	120	150	6.2	20	30	16	192.2 (206.2)	95.0

(): Dimension for long stroke.

FAC



FBC

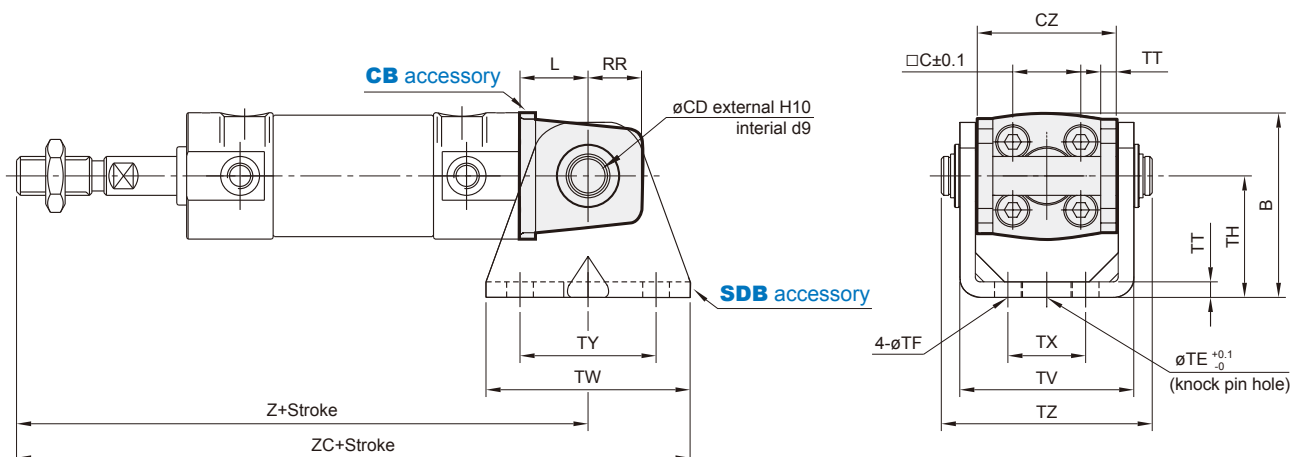


Code Tube I.D.	B	E	F	FX	FD	FT	ZE
20	40	12	2	28	5.5	6	112 (120)
25	44	14	2	32	5.5	7	118 (126)
32	53	18	2	38	6.6	7	120 (128)
40	61	25	2	46	6.6	8	138 (147)
50	76	30	2	58	9	9	159 (171)
63	92	32	2	70	11	9	159 (171)
80	104	40	3	82	11	11	193 (207)
100	128	50	3	100	14	14	196 (210)

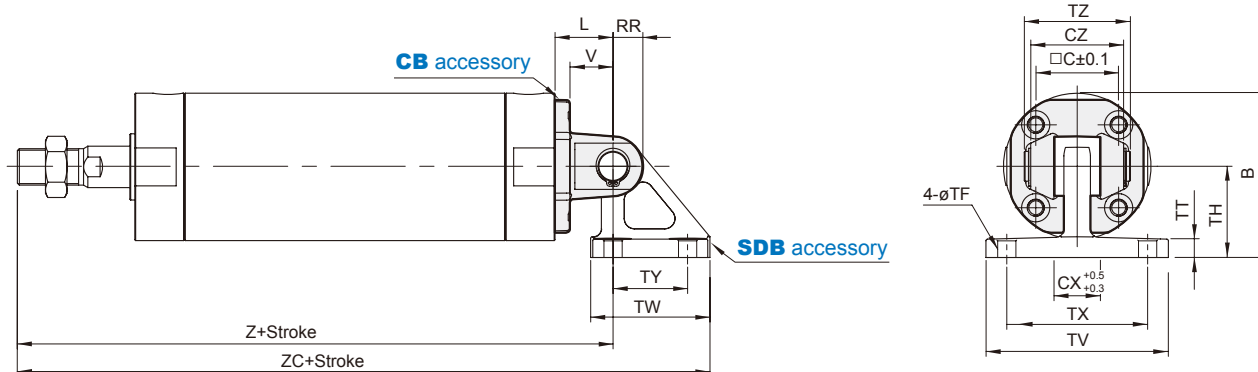
(): Dimension for long stroke.

CB SDB+Pin (Extra purchase)

$\varnothing 20 \sim 63$



$\varnothing 80, 100$



Code Tube I.D.	B	C	CD	CX	CZ	L	RR	V	TE	TF	TH	TT	TV	TW	TX	TY	TZ	Z	ZC
20	38	14	8	—	29	14	11	—	10	5.5	25	3.2	35.8	42	16	28	43.4	118 (126)	139 (147)
25	45.5	16.5	10	—	33	16	13	—	10	5.5	30	3.2	39.8	42	20	28	48	125 (133)	146 (154)
32	54	20	12	—	40	20	15	—	10	6.6	35	4.5	49.4	48	22	28	59.4	131 (139)	155 (163)
40	63.5	26	14	—	49	22	18	—	10	6.6	40	4.5	58.4	56	30	30	71.4	150 (159)	178 (187)
50	79	32	16	—	60	25	20	—	20	9	50	6	72.4	64	36	36	86	173 (185)	205 (217)
63	96	38	18	—	74	30	22	—	20	11	60	8	90.4	74	46	46	105.4	178 (190)	215 (227)
80	99.5	50	18	28	56	35	18	26	—	11	55	11	110	72	85	45	64	214 (228)	272.5 (286.5)
100	120	60	22	32	64	43	22	32	—	13.5	65	12	130	93	100	60	72	222 (236)	298.5 (312.5)

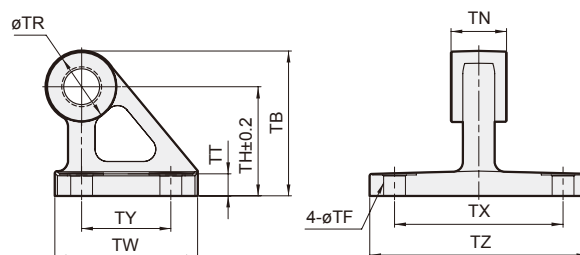
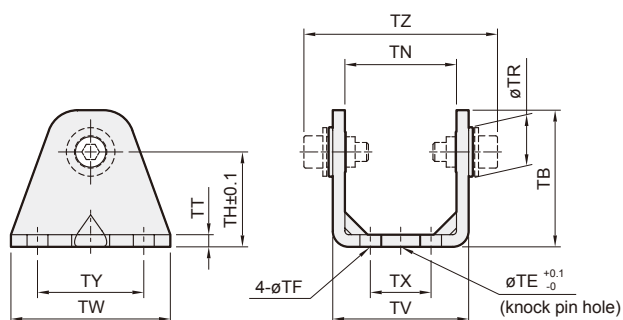
(): Dimension for long stroke.

ROUND CYLINDER

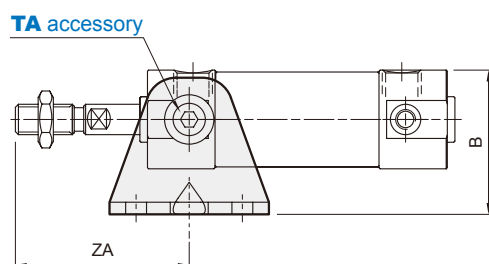
SDB

$\varnothing 20 \sim 63$ TA / TB (Extra purchase)

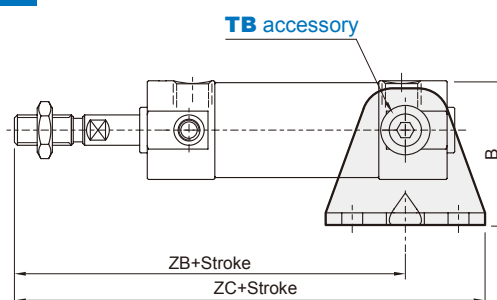
$\varnothing 80, 100$



SDB-R $\varnothing 20 \sim 63$



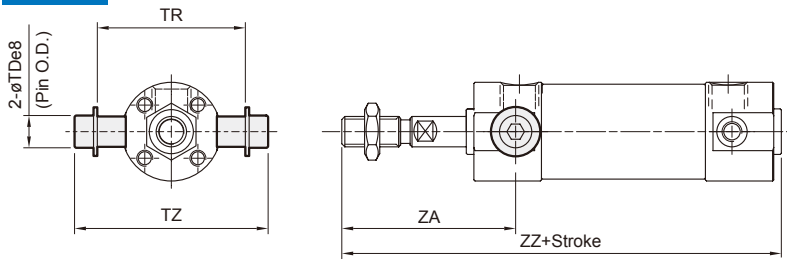
SDB-H $\varnothing 20 \sim 63$



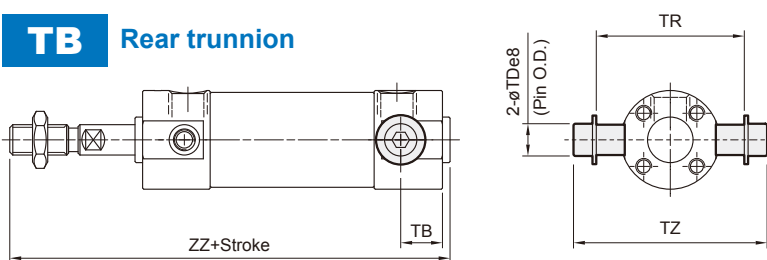
Code Tube I.D.	B	TB	TE	TF	TH	TN	TR	TT	TV	TW	TX	TY	TZ	ZA	ZB	ZC	Applicable pin O.D.
20	38	36	10	5.5	25	29.3	13	3.2	35.8	42	16	28	51	46	93(101)	114(122)	8d9 -0.040 -0.076
25	45.5	43	10	5.5	30	33.1	15	3.2	39.8	42	20	28	58.2	51	98(106)	119(127)	10d9 -0.040 -0.076
32	54	50	10	6.6	35	40.4	17	4.5	49.4	48	22	28	71.5	51	101(108)	125(132)	12d9 -0.050 -0.093
40	63.5	58	10	6.6	40	49.2	21	4.5	58.4	56	30	30	88.5	62	118(125)	146(153)	14d9 -0.050 -0.093
50	79	70	20	9	50	60.4	24	6	72.4	64	36	36	109	71	136(147)	168(179)	16d9 -0.050 -0.093
63	96	82	20	11	60	74.6	26	8	90.4	74	46	46	131	71	136(147)	173(184)	18d9 -0.050 -0.093
80	—	73	—	11	55	28	36	11	—	72	85	45	110	—	—	—	18d9 -0.050 -0.093
100	—	90	—	13.5	65	32	50	12	—	93	100	60	130	—	—	—	22d9 -0.065 -0.117

(): Dimension for long stroke.

TA Front trunnion



TB Rear trunnion

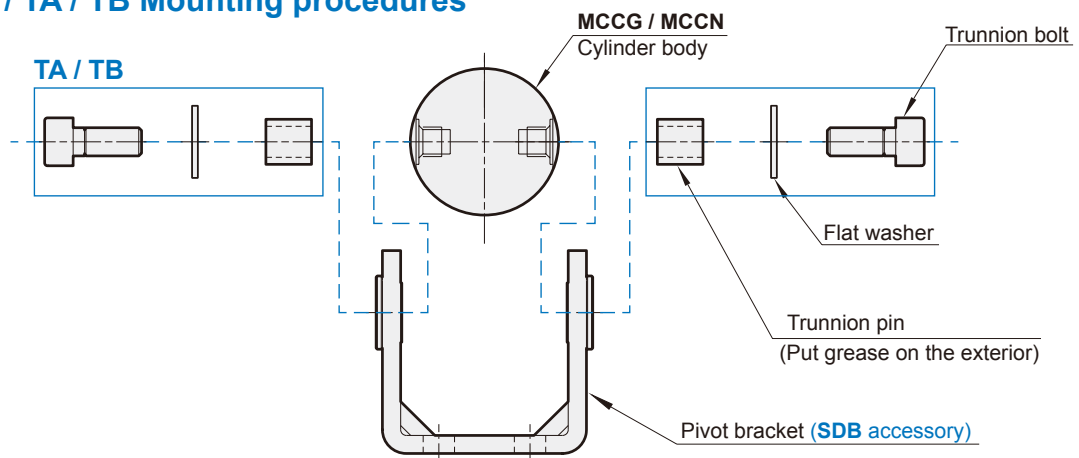


Code Tube I.D.	TB	TDe8	TR	TZ	ZA	ZZ
20	11(11)	8 $\begin{smallmatrix} -0.025 \\ -0.047 \end{smallmatrix}$	39	51	46	106 (114)
25	11(11)	10 $\begin{smallmatrix} -0.025 \\ -0.047 \end{smallmatrix}$	43	58.2	51	111 (119)
32	10(11)	12 $\begin{smallmatrix} -0.032 \\ -0.059 \end{smallmatrix}$	53.5	71.5	51	113 (121)
40	10(12)	14 $\begin{smallmatrix} -0.032 \\ -0.059 \end{smallmatrix}$	64.5	88.5	62	130 (139)
50	12(13)	16 $\begin{smallmatrix} -0.032 \\ -0.059 \end{smallmatrix}$	80	109	71	150 (162)
63	12(13)	18 $\begin{smallmatrix} -0.032 \\ -0.059 \end{smallmatrix}$	98	131	71	150 (162)

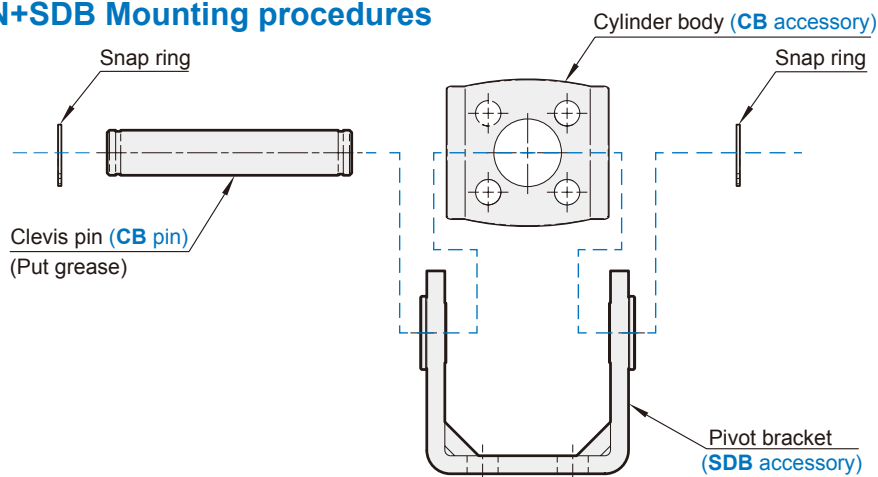
(): Dimension for long stroke.

MCCG / MCCN

SDB-R(H) / TA / TB Mounting procedures

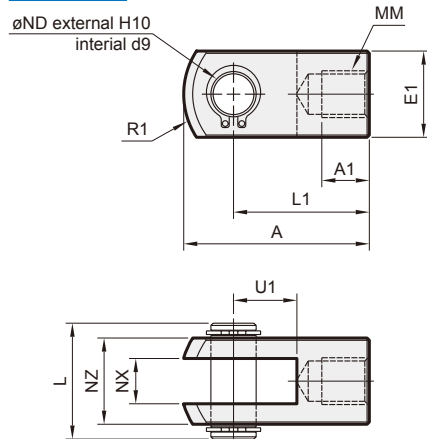


CB+PIN+SDB Mounting procedures

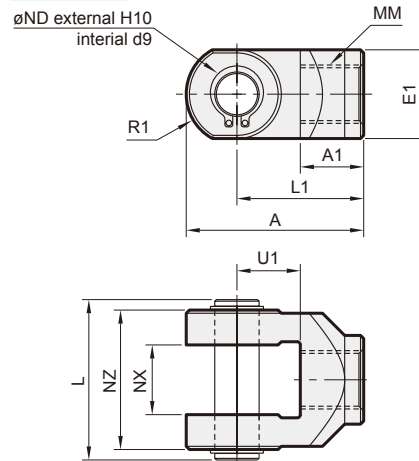


Y connector

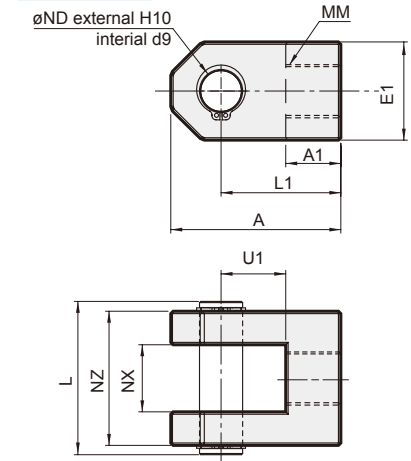
$\phi 20 \sim \phi 32$



$\phi 40 \sim \phi 63$



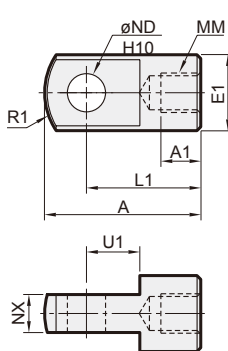
$\phi 80, \phi 100$



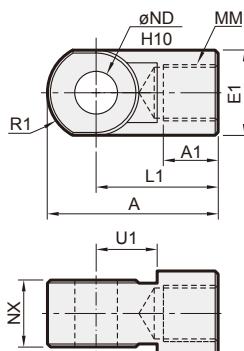
Code Tube I.D.	A	A1	E1	L	L1	MM	R1	U1	ND	NX	NZ
20	34	8.5	16	21	25	M8×1.25	14	11.5	8	8 ^{+0.4 +0.2}	15.88
25,32	41	10.5	20	25.6	30	M10×1.25	18	14	10	10 ^{+0.4 +0.2}	19.05
40	42	16	20	41.6	30	M14×1.5	12	14	10	18 ^{+0.5 +0.3}	36
50,63	56	20	25	50.6	40	M18×1.5	16	20	14	22 ^{+0.5 +0.3}	44
80	71	23	41	64	50	M22×1.5	—	27	18	28 ^{+0.5 +0.3}	56
100	79	24	47	72	55	M26×1.5	—	31	22	32 ^{+0.5 +0.3}	64

I connector

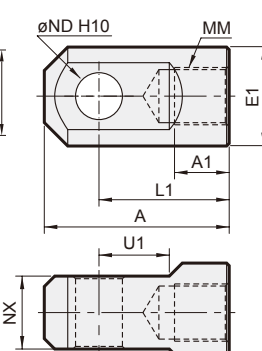
$\phi 20 \sim \phi 32$



$\phi 40 \sim \phi 63$

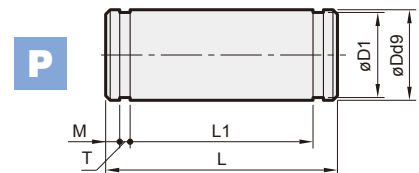


$\phi 80, \phi 100$



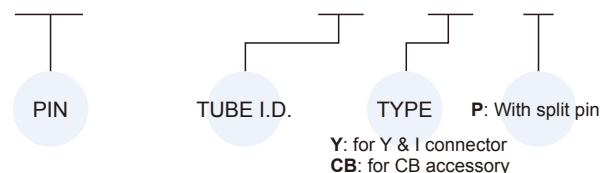
Code Tube I.D.	A	A1	E1	L1	MM	R1	U1	ND _{H10}	NX
20	34	8.5	16	25	M8×1.25	14	11.5	8 ^{+0.058 0}	8 ^{-0.2 -0.4}
25,32	41	10.5	20	30	M10×1.25	18	14	10 ^{+0.058 0}	10 ^{-0.2 -0.4}
40	42	14	22	30	M14×1.5	12	14	10 ^{+0.058 0}	18 ^{-0.3 -0.5}
50,63	56	18	28	40	M18×1.5	16	20	14 ^{+0.070 0}	22 ^{-0.3 -0.5}
80	71	21	38	50	M22×1.5	—	27	18 ^{-0.070 0}	28 ^{-0.3 -0.5}
100	79	21	45	55	M26×1.5	—	31	22 ^{-0.084 0}	32 ^{-0.3 -0.5}

PIN



Order example

PIN — MCCG — 32 — CB — P



for CB

Code Tube I.D.	Dd9	D1	L	L1	M	T	Snap ring
20	8 ^{-0.04 -0.08}	7.6	43.4	38.6	1.5	0.9	STW-8
25	10 ^{-0.04 -0.08}	9.6	48	42.6	1.55	1.15	STW-10
32	12 ^{-0.05 -0.09}	11.5	59.4	54	1.55	1.15	STW-12
40	14 ^{-0.05 -0.09}	13.4	71.4	65	2.05	1.15	STW-14
50	16 ^{-0.05 -0.09}	15.2	86	79.6	2.05	1.15	STW-16
63	18 ^{-0.05 -0.09}	17.0	105.4	97.8	2.45	1.35	STW-18
80	18 ^{-0.05 -0.09}	17	64	56.2	2.55	1.35	STW-18
100	22 ^{-0.06 -0.11}	21	72	64.2	2.55	1.35	STW-22

for Y & I connector

Code Tube I.D.	Dd9	D1	L	L1	M	T	Snap ring
20	8 ^{-0.04 -0.08}	7.6	21	16.2	1.5	0.9	STW-8
25,32	10 ^{-0.04 -0.08}	9.6	25.6	20.2	1.55	1.15	STW-10
40	10 ^{-0.04 -0.08}	9.6	41.6	36.2	1.55	1.15	STW-10
50,63	14 ^{-0.05 -0.09}	13.4	50.6	44.2	2.05	1.15	STW-14
80	18 ^{-0.05 -0.09}	17	64	56.2	2.55	1.35	STW-18
100	22 ^{-0.06 -0.11}	21	72	64.2	2.55	1.35	STW-22